



# XYLENE REPLACEMENT CITRUS



A high performance, readily biodegradable solvent with a proven track record replacing toluene, xylene, benzene and mineral spirits. Applications include cleaning and degreasing of wellbores, surface lines and equipment, refinery tanks and more. Excellent for the removal of paraffin and asphaltenes.

- Strong solvency without health, safety, and environmental risks
- Contains no harmful acids or caustics
- Meets the U.S. EPA Drinking Water Standards for maximum allowable levels of BTEX.
- Readily biodegradable
- Safer for employees and the environment
- No ODC - Ozone Depleting Compounds
- No HAP - Hazardous Air Pollutants
- No carcinogens

Technical Data	
Color.....	Yellow to Orange
Appearance.....	Transparent liquid
Odor.....	Citrus odor
Solubility.....	Immiscible in water
Specific Gravity.....@ 25°C:	0.840 - 0.855
Refractive Index.....@ 20°C:	1.470 - 1.476
Optical Rotation 25°C.....	+70.00° - +100.00°
Flash Point CCCP.....	>110°F (43°C)
GC Assay.....	>70% d-limonene

### Product Comparison Chart

	FC PRO Xylene Replacement – Citrus	Toluene/Xylene**
Teratogen (reproductive hazard)	No	Yes
Suspected Carcinogen	No	Yes
SARA Title III (Section 313)	Not Subject	Subject
Regulated Drinking Water Contaminant	No	Yes
Federal Biobased Products Preferred Procurement Program	100% compliant	Not compliant
Flashpoint (° F)	> 110	< 100

\*Follow and use in accordance with all local, state and federal regulations.

\*\* Target Organs: Central Nervouse System, Liver, Kidneys